

# S099+ Demand

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# SO99+ Demand planning - Topics

1

## Better Decisions, Faster

In v8.60, we made a number of **improvements** to our forecasting engines to give better, faster results

2

## Improve “Explainability”

With v8.60, we’ve added functionalities to explain why our engines output specific results, allowing for more transparency and user trust

3

## What You Might Have Missed

In v8.50, we added a number of enhancement to our Causals Engine

4

## Coming Next

We’ll preview one of the new functionalities in development for one of our next releases.



# Agenda Demand

Improved Alerts

Use Known Future  
Customer Orders to  
Improve Forecasts

Lost Sales  
Enhancements

Flexible Forecast  
Aggregation Level

Auto ML Tuning

NPI Dashboard



LightGBM

Causal  
Enhancements

Back-Testing  
Dashboard



# Improved Alerts



## Challenge

- To satisfy business requirements, SO99+ uses many functionalities to calculate the statistical forecast
- When these functionalities work together, it can be difficult to understand the intricacies of the system outputs



## Solution

- A new report captures all the Item/Area combinations for which the forecast has a high probability of being wrong



## Benefits

- Users trust the system more since they can better understand what happens behind-the-scenes
- Improved stability over time, as identified problems can be fixed before they disrupt the model





ServiceOptimizer99+

auto

Misaligned Forecast Values

23

Default Admin

User ID: SYSTEM

UoM Cost

Currency EUR

View stock in Levels

View records 10000

Filters

Status

Severity/Urgency

Severity calculation options

5

2

Apply

Urgency

By today	3 (3)	0 (0)	0 (0)
By tomorrow	0 (0)	0 (0)	0 (0)
Within the next 5 days	0 (0)	0 (0)	0 (0)
Later	0 (0)	0 (0)	0 (0)

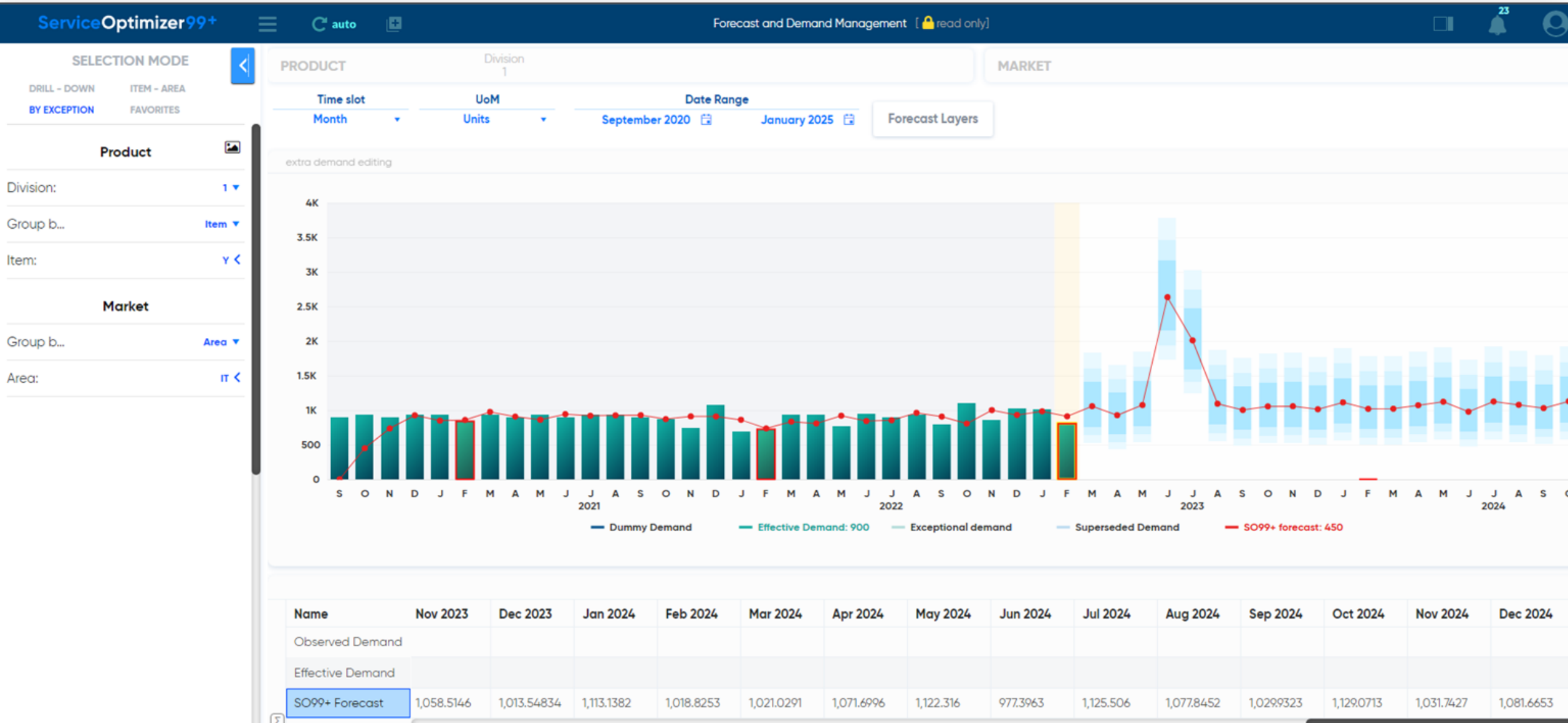
Severity ↑	Item Code	Sales Area Code	Avg. Demand (OL)	Avg. Forecast (OL)	% Probability (OL)	Avg. Demand (Qty) [EUR]	Avg. Forecast (Qty) [EUR]	% Probability (Qty)	Ratio Forecast/Demand (Qty)	Details: main effect affecting the forecast	Stat
	ITEM_5	IT	0.92	3.25	1.18	5.08	21.97	0.93	4.32	Calendar	0 -
	Y	IT	63.08	78.69	2.48	910.75	1,245.97	1.58	1.37	Special actions	0 -
	ITEM_25	IT	0.83	4.78	0.20	5.00	19.63	1.81	3.93	Seasonality	0 -

1

15

records per page

1-3 of 3 records





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# Lost Sales Enhancements



## Challenge

- Supply uncertainty is becoming more and more common, increasing the number and length of stock-outs
- The effect of lost sales is not the same for all customers. Some customers are willing to wait, while others will walk away
- Demand cleansing activities for such situations can be tedious and time consuming.



## Solution

A more flexible “Automatic dummy demand creation during stock-out periods” functionality:

- Lost Sales Management by Area
- Calculate Lost Sales on Commercial Forecast
- Considers Minimum Sales Lots for stock-outs



## Benefits

- Improves quality and stability of forecasts
- Breaks the vicious cycle of negative trends creating future stock outs
- Automated cleansing frees up planners’ time to work on more value-added tasks



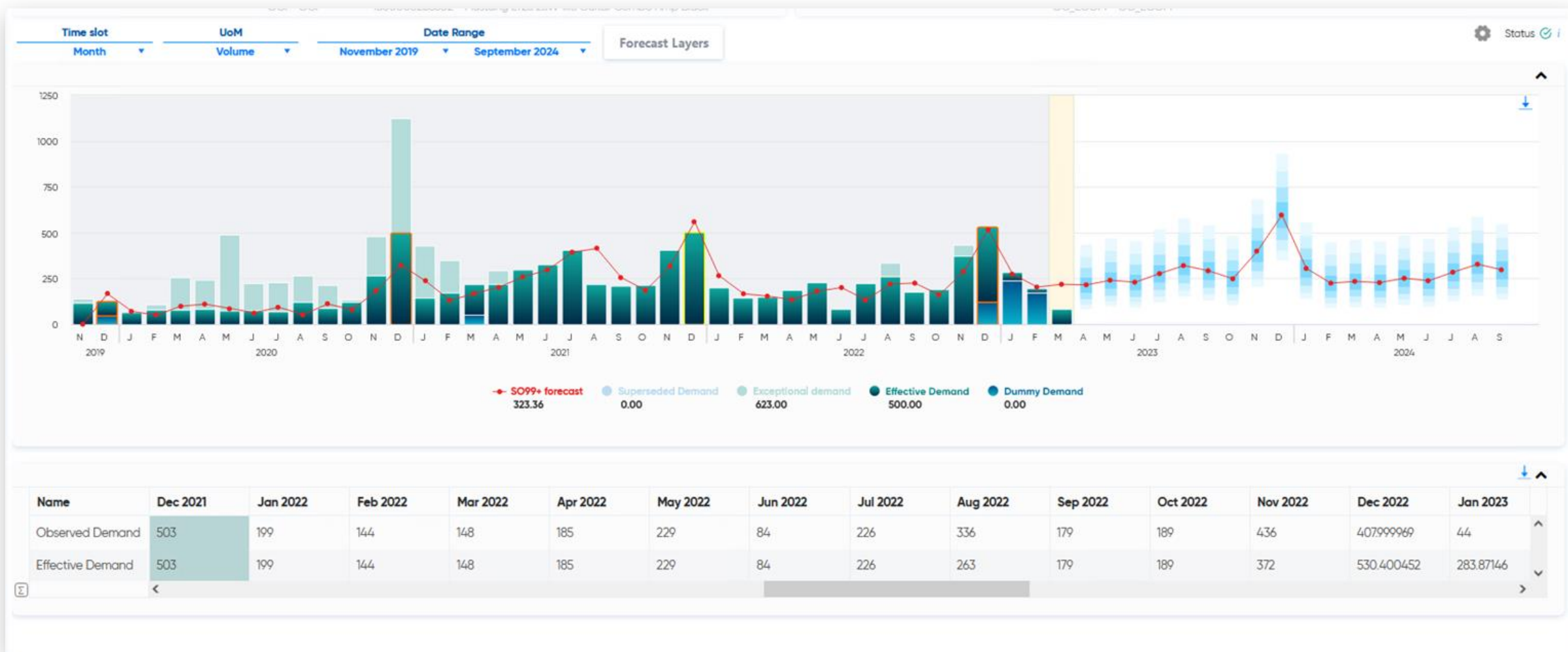


# Lost Sales Enhancements





# Lost Sales Enhancements





# Flexible Forecast Aggregation



## Challenge

- Demand forecasting at Item/Area level can be too granular for certain industries and the system may have delays identifying trends



## Solution

- A revised forecasting process structure enables the forecast to be executed at any desired aggregation level, maintaining visibility at the item/area level



## Benefits

- Improved quality and stability of the forecast at the atomic level when demand is too fragmented and behaviors happening at higher levels cannot be caught by the standard forecasting algorithm
- Delivers better performance for the forecast calculation process



# Use known future customer orders to improve forecasts



## Challenge

- It is common to receive customer pre-orders months/days in advance, flowing recurring pre-book patterns
- SO99+ uses these future orders only to drive replenishment and adjust forecasts until these customer orders become historical demand



## Solution

- A new re-forecasting algorithm uses customer orders within a frozen horizon (for placing future orders) to understand if the standard statistical forecast needs to be adjusted, shortening user reaction time when the market deviates from its expected behaviour

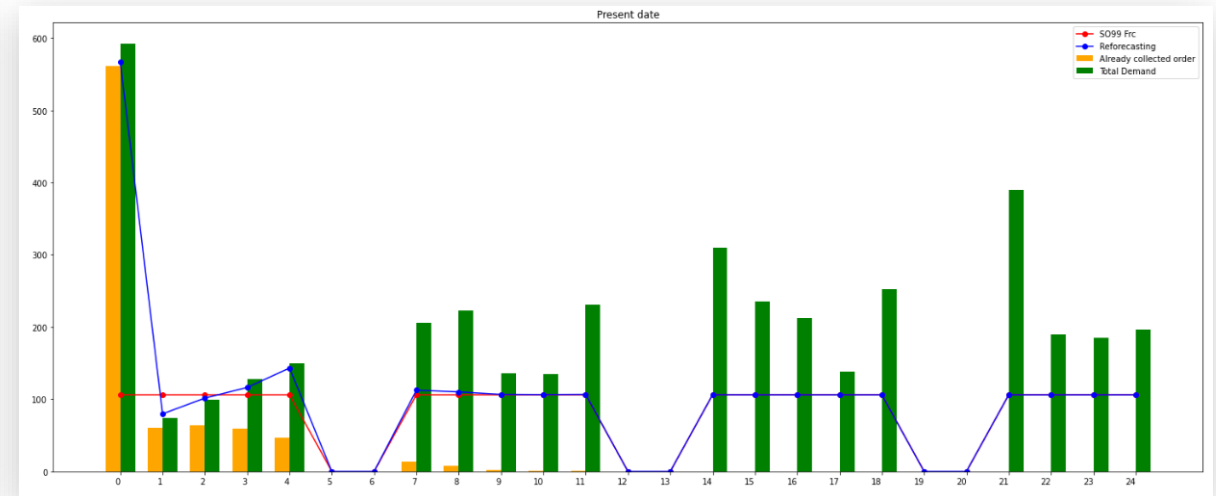
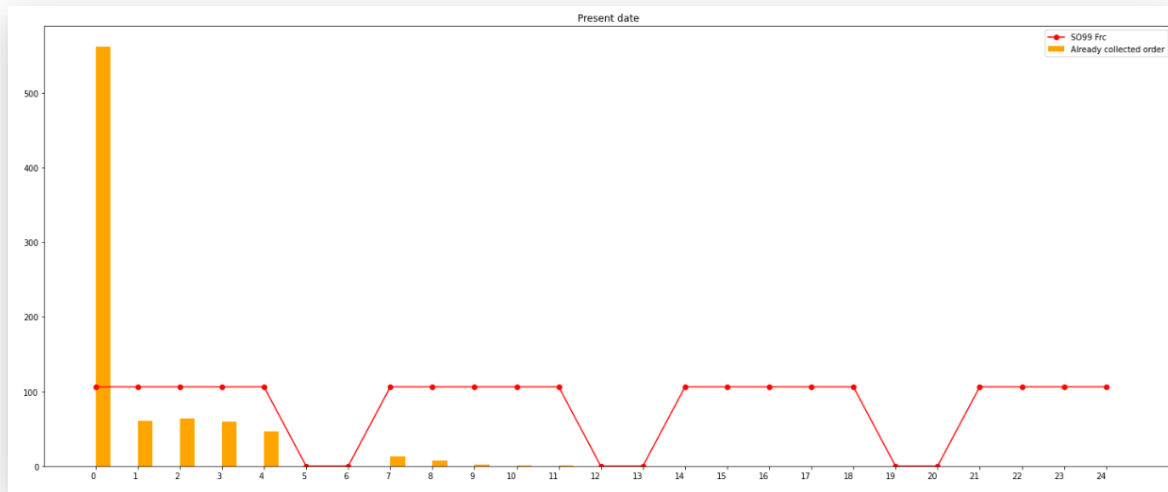
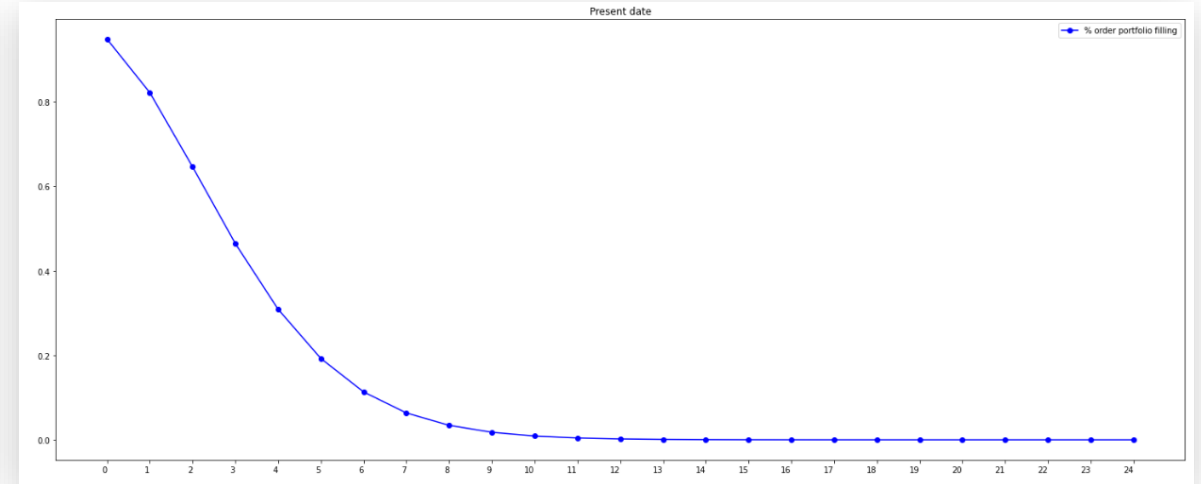
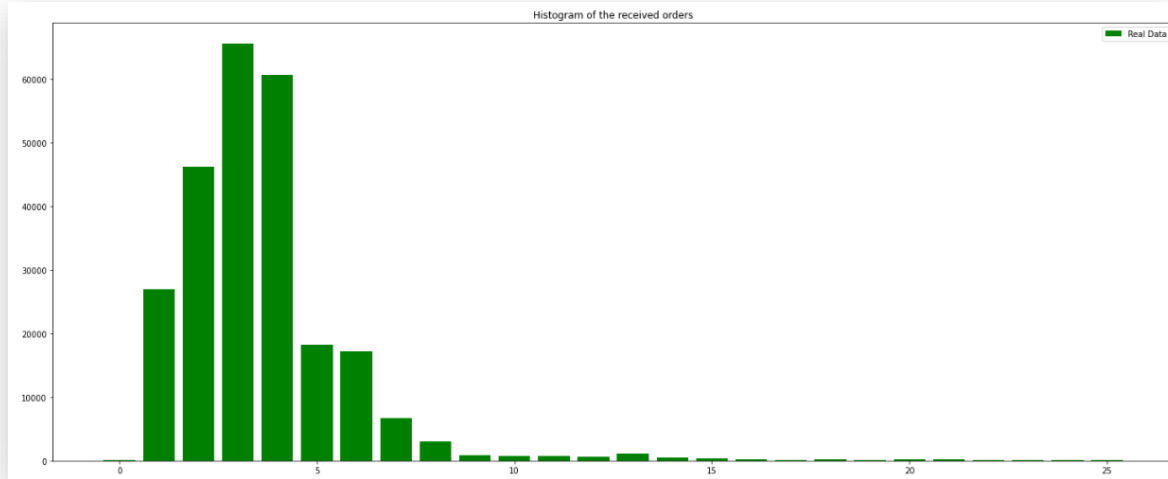


## Benefits

- Improved short/medium-term forecasts because users can react sooner to market changes



# Use known future customer orders to improve forecasts





# Automatic Machine Learning (ML) parameters



## Challenge

- Defining the right hierarchy level used by the ML engine is time-consuming, mostly spent on manual trial-and-error



## Solution

- The new automatic selection of the product and market hierarchy levels feature makes the system autonomous in detecting the optimal hierarchy for Seasonality and Daily Sales Profiles clustering engines



## Benefits

- Ensures higher-quality clustering results and, therefore, improved forecast accuracy
- Simplifies and shortens the implementation process



# NPI - New Dashboard



## Challenge

- Users, and consultants, often **struggle when setting up ML** engines
- Selecting the **right attributes** to properly feed the system is hard
- ML **model validation** is hard
- If you **do not trust** the model, you will not trust the results



## Solution

- A **new type of dashboard** that allows users to:
- **Monitor** model issues (e.g. overfitting) or issues with features
- **Explore** feature data to better understand the features and their respective issues
- **What-if capabilities** to see how the prediction would change when altering features
- A **Model Explanation** that allows users to better interpret the results



## Benefits

- **More transparency** in the model engenders more trust in the overall system
- **Easier setup** and **monitoring**
- **Higher forecast quality** for the launch of new products



# NPI - New Dashboard



Explainability

Division

E

Split Value

F

Model Summary

"What if" Prediction

Explore Data

Model Explanation

Feature Interactions

## Model Summary

Helps you detect issues with your current model

Product Hierarchy  
Item

Market Hierarchy  
Area

Last Fit Time  
2022-12-05 16:13:37

Last Predict Time  
2022-12-05 16:13:37

# Train data rows  
5600

Overfit Measure  
1.27

Global Status

Feature Status

### Model Recency

Model was trained recently; we consider a model that is older than 180 days to be an old model.

### Overfit Measure

The model is moderately overfitting. To measure overfit, we consider the ratio between test and training error: a ratio above 1.5 represents a high overfit; a ratio above 1.25 and below 1.5 represents a moderate overfit.

#### Suggestion

Check feature warnings and consider removing features. You might also want to run automatic feature selection.

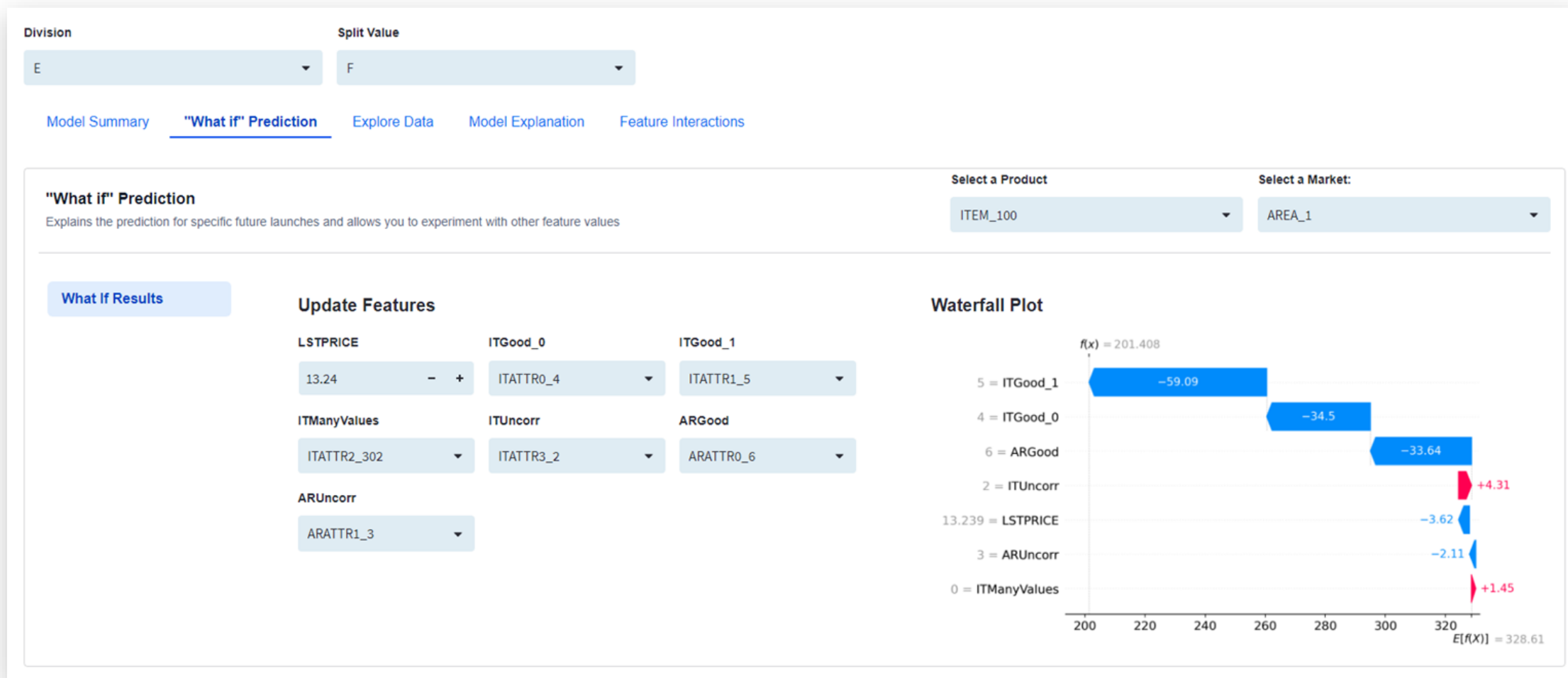
### Data Size

Dataset size is adequate; we consider it likely that a training dataset with less than 20 rows would be better processed manually than with a machine learning method such as NPI.





# NPI - New Dashboard

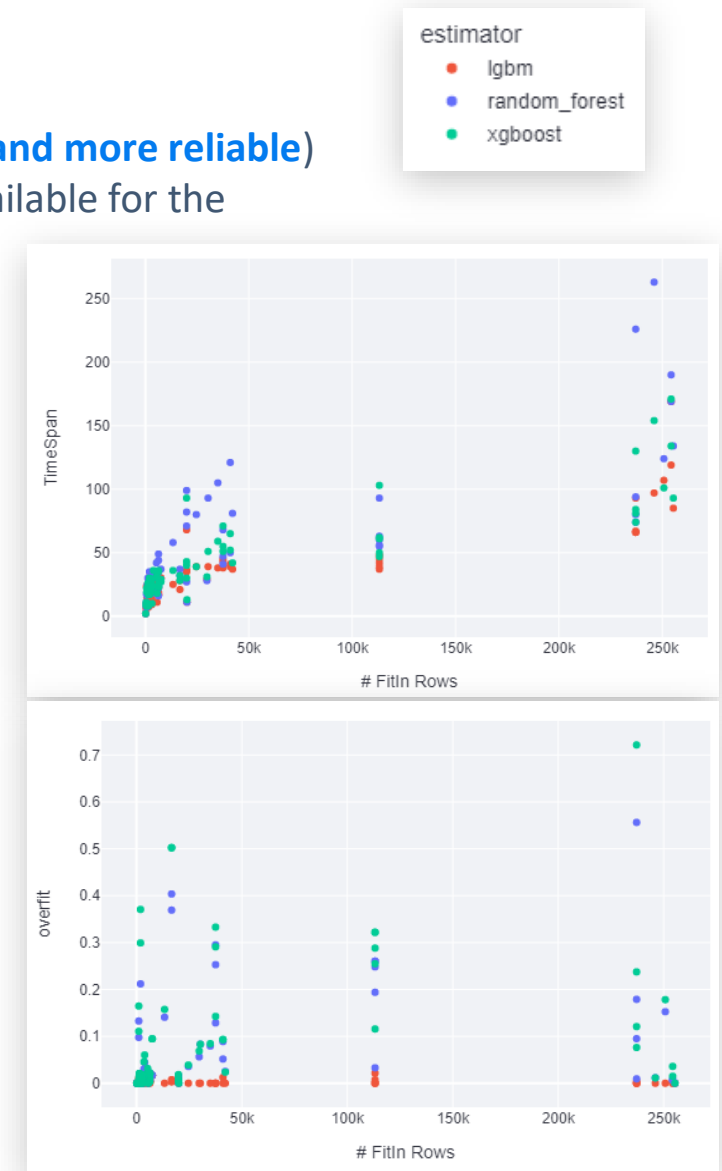
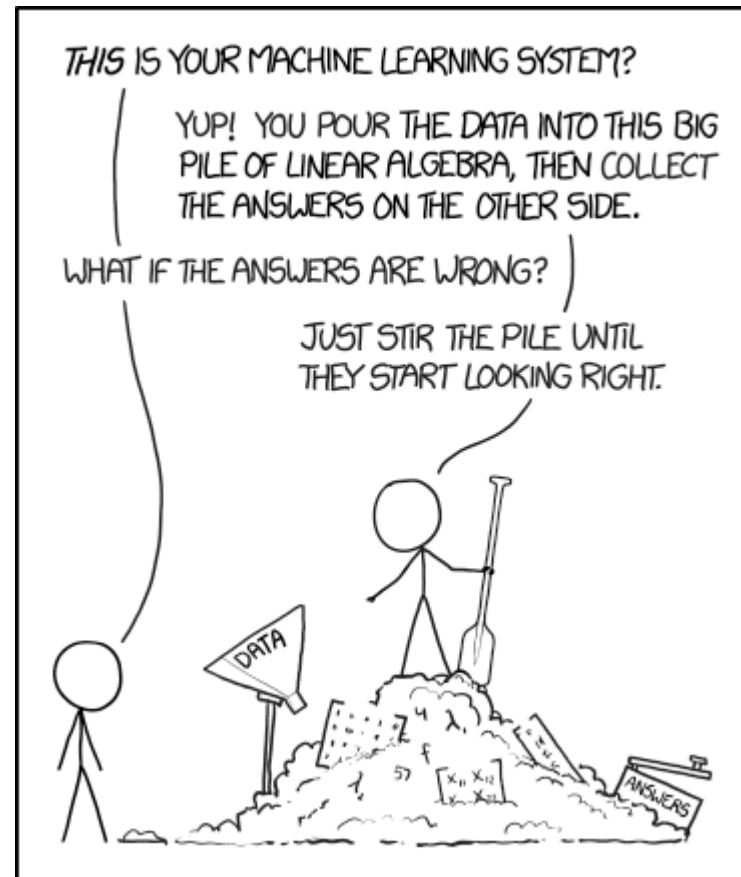




# Light Gradient Boosting Machine

We constantly review and upgrade our engines to use the latest technology.

In v8.60, support for a new estimator **Light Gradient Boosting Machine** (**faster and more reliable**) has been added. It is now the default for our NPI and Causal engine, and it is available for the other ML engines.





# Causals Engine - Enhancements



## Challenge

- Users have additional external variables aka **causal factors** (e.g. economic indicators, evolution of product prices, competitor activity tracking) that they think are **related to demand**
- Users need to be able to see if they are related and – if so – how can they be used to **improve the forecast**
- Further, they have to understand if there is a **lag** between a causals factor and its effects on demand



## Solution

Our Causals engine (ported to Web Client in v8.50) allows users to:

- **Explore** causal factors
- Use causal factors to **impact the forecast**
- Identify the **correct lag automatically**



## Benefits

- Possibility to **explore casual factors** side-by-side with the demand
- **Improved forecasts** using information from causal factors
- Automatic identification of **correct lag** between causal factors and their effect on demand



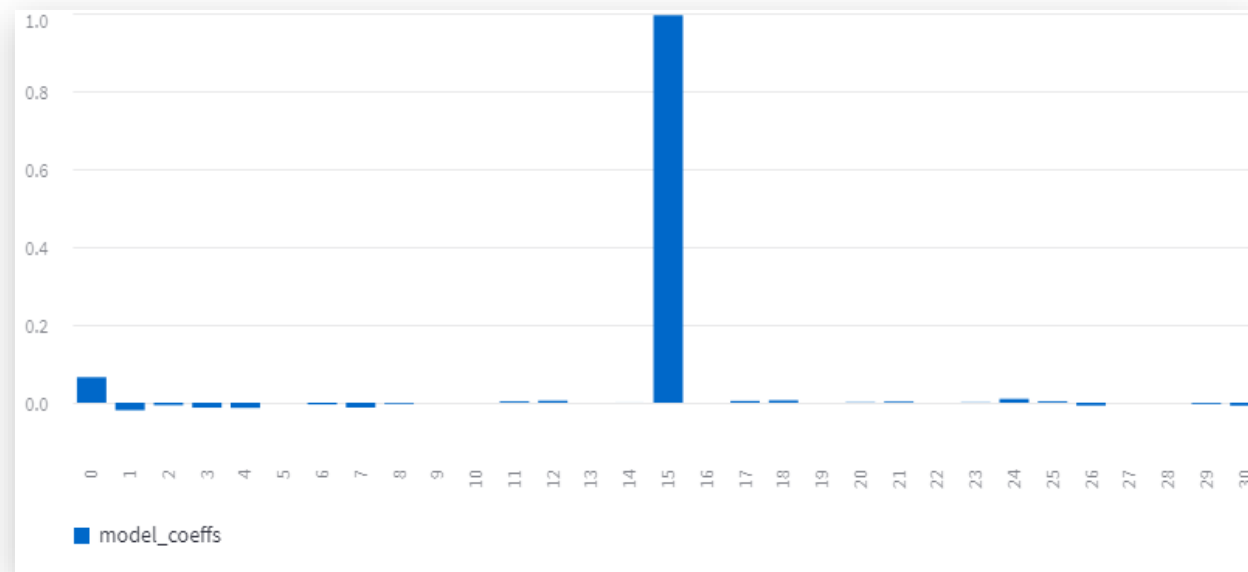
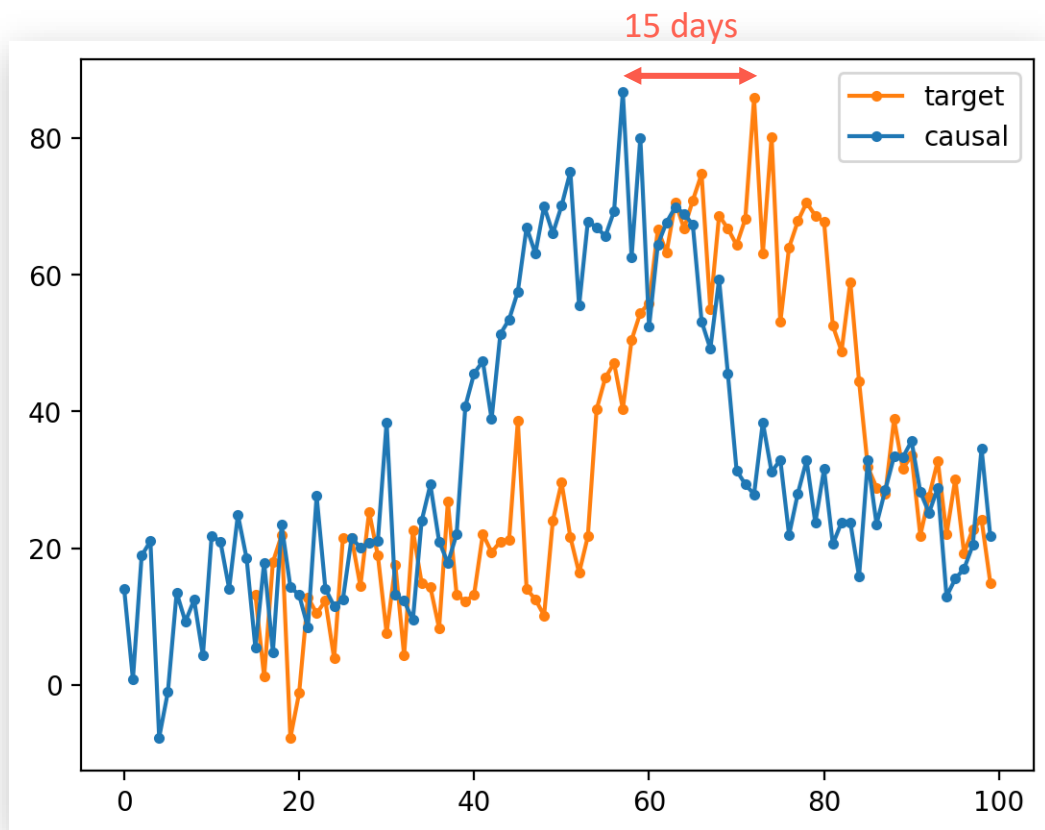
# Causals Engine – Web Client

What You Might  
Have Missed





# Causals Engine - Lag Analysis



Uses **LASSO regression** to find the optimal lag(s)



# Back-Testing – New Dashboard



## Challenge

- SO99+ **engines are powerful but** complex and have **many parameters**
- **Comparing forecasts** with different settings is **time consuming**
- With budget and time constraint, achieving an **optimal result** is often **not feasible**



## Solution

- A **back-testing engine** is now (as of v8.60) an integrated functionality
- Allows consultants to **easily configure simulations** and to store the results of each simulation at their desired hierarchy level for later comparison and analysis
- In a next version, **a new dashboard** will be available to easily analyse the results of a single back-test or to compare multiple back-testing runs



## Benefits

- **Faster implementation** process through easier model validation
- **Improved forecast accuracy**
- **Easily compare forecasts** with and without machine learning
- **Facilitate the upgrade to new versions** by comparing forecasts between versions

# Back-Testing – New Dashboard

Division  
F - Food & Beverages

BacktestId	Descr	Timeslot	Aggregation product hierarchy	Aggregation market hierarchy	# records
<input checked="" type="checkbox"/> EXP0	Benchmark backtest	Monthly	Item	Area	16800
<input type="checkbox"/> EXP1	Legacy	Monthly	Item	Area	16800
<input checked="" type="checkbox"/> EXP2	Introducing Causals	Monthly	Item	Area	16800

Metric Tables and Plots  
Show error KPIs and plot charts

Lags  
1 x 2 x

Error metrics  
WMAPE - Weighted Mean Absolute Percent Error

Family Item

				EXP0 - Benchmark backtest		EXP2 - Introducing Causals	
Group	Item	Area	Demand weight	Lag 1	Lag 2	Lag 1	Lag 2
> FF (80)			41.85%	13.38%	16.65%	8.25%	11.79%
> IC (80)			39.51%	8.39%	10.10%	8.63%	11.38%
> IC01 (20)			9.88%	8.22%	10.05%	8.58%	11.18%
> IC02 (20)							11.47%





## Recap - Demand

Improved Alerts

Use Known Future  
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Flexible Forecast  
Aggregation Level

Auto ML Tuning

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LightGBM

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Back-Testing  
Dashboard





# toolsgroup/Engage.

## Thank You

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