## **HOW LENNOX MASTERED THE SUPPLY CHAIN IN A CHANGING NETWORK**



Moving from a national stocking model to a huband-spoke model with 55 shipping and 161 selling locations



A 250% increase in physical locations



450,000 SKU-Locations consisting of both parts and finished goods



**High product availability** targets- Some customers need 'Same Day' pickup



**Highly variable** independent demand



Highly seasonal demand (AC and heating)



Many new product introductions







**Balance service levels** with inventory cost



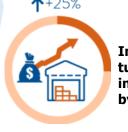
**Simulate** network changes



Model both seasonality and variable demand patterns reliably using machine learning







**Inventory** turnover increased by 25%



Service levels increased by 16%

